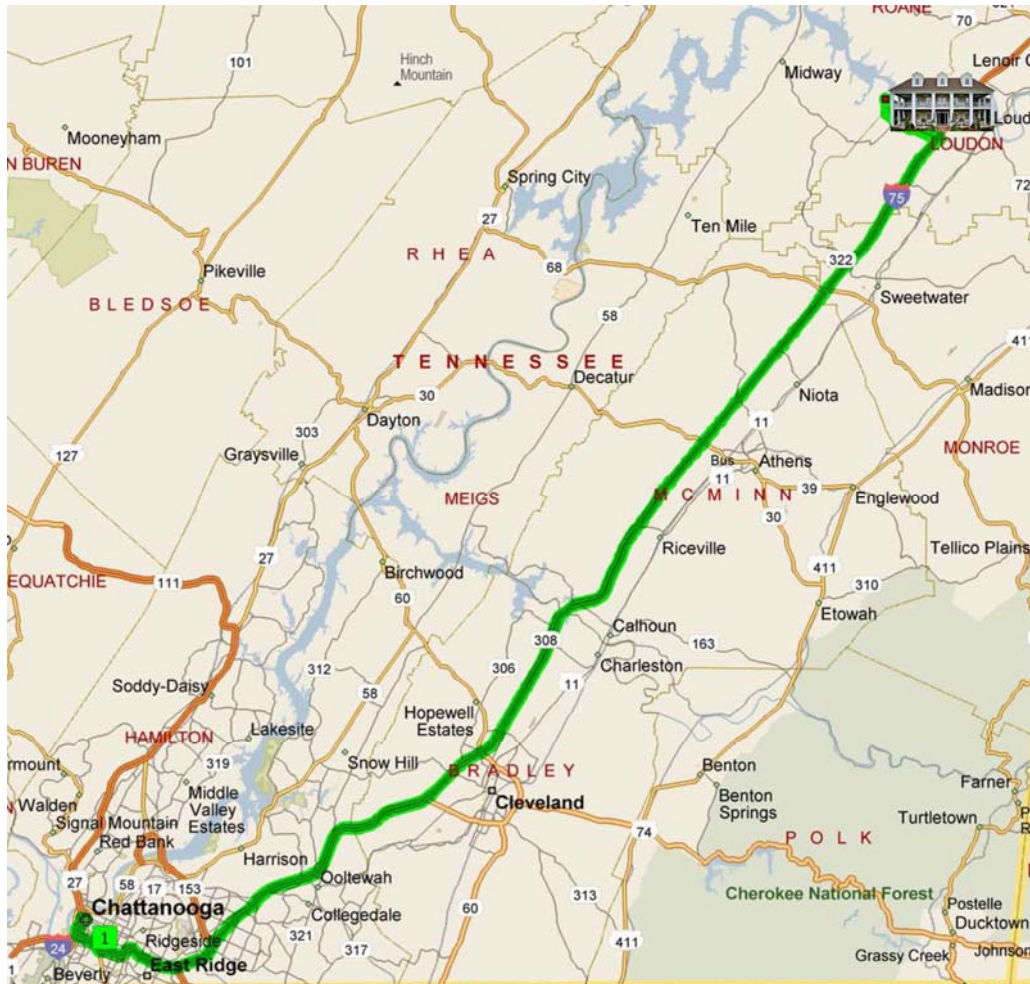


Directions from Chattanooga, TN to *Castleton Farms*



- From Chattanooga, take I-75 North towards Knoxville.
- At exit 72, turn RIGHT onto Ramp for 0.4 mi towards TN-72 / Loudon.
- Keep STRAIGHT onto Local road(s) for 21 yds.
- Turn LEFT (West) onto SR-72 for 3.2 mi.
- Bear RIGHT (North) onto Marble Bluff Rd [Old TN-72] for 87 yds.
- Keep STRAIGHT onto Old TN-72 for 1.1 mile.
- Road name changes to E Huffine Rd [River Rd] for 0.5 mile.
- Arrive at 150 Cedar Grove Rd., Loudon, TN 37774.
- Estimated 1-1/2 hours travel time from downtown Chattanooga.