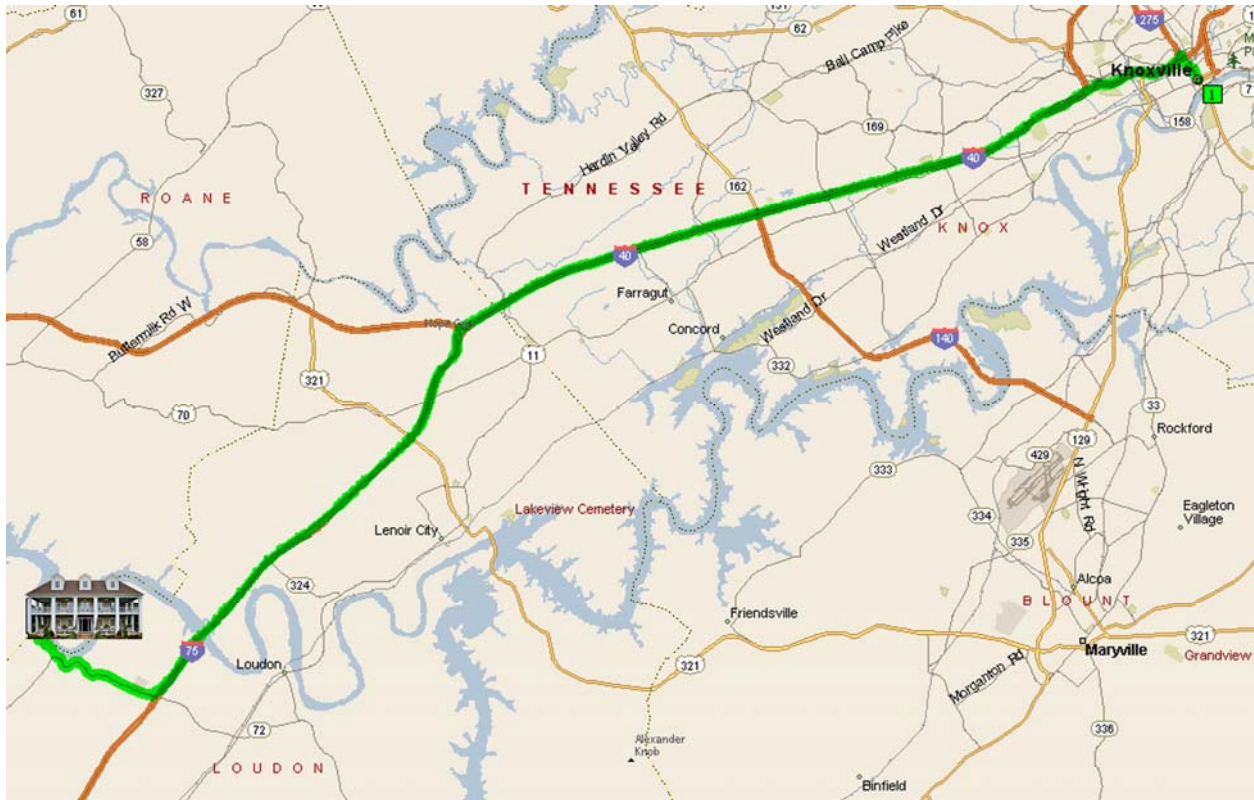


Directions from Knoxville, TN to *Castleton Farms*



- From downtown Knoxville, take I-40 West towards Nashville.
- Keep left onto I-75 towards Chattanooga.
- Turn RIGHT (South-West) onto SR-58 [N. Kentucky St.] for 0.7 miles.
- At exit 72, turn RIGHT onto Ramp for Loudon.
- Turn Right (West) onto SR-72 [Loudon Hwy].
- Turn RIGHT at Cedar Grove Rd.
- Arrive at 150 Cedar Grove Rd., Loudon, TN 37774.
- Estimated 43 minutes travel time from downtown Knoxville.